



Total Dose and Single Event Effects in Strained Si Technologies

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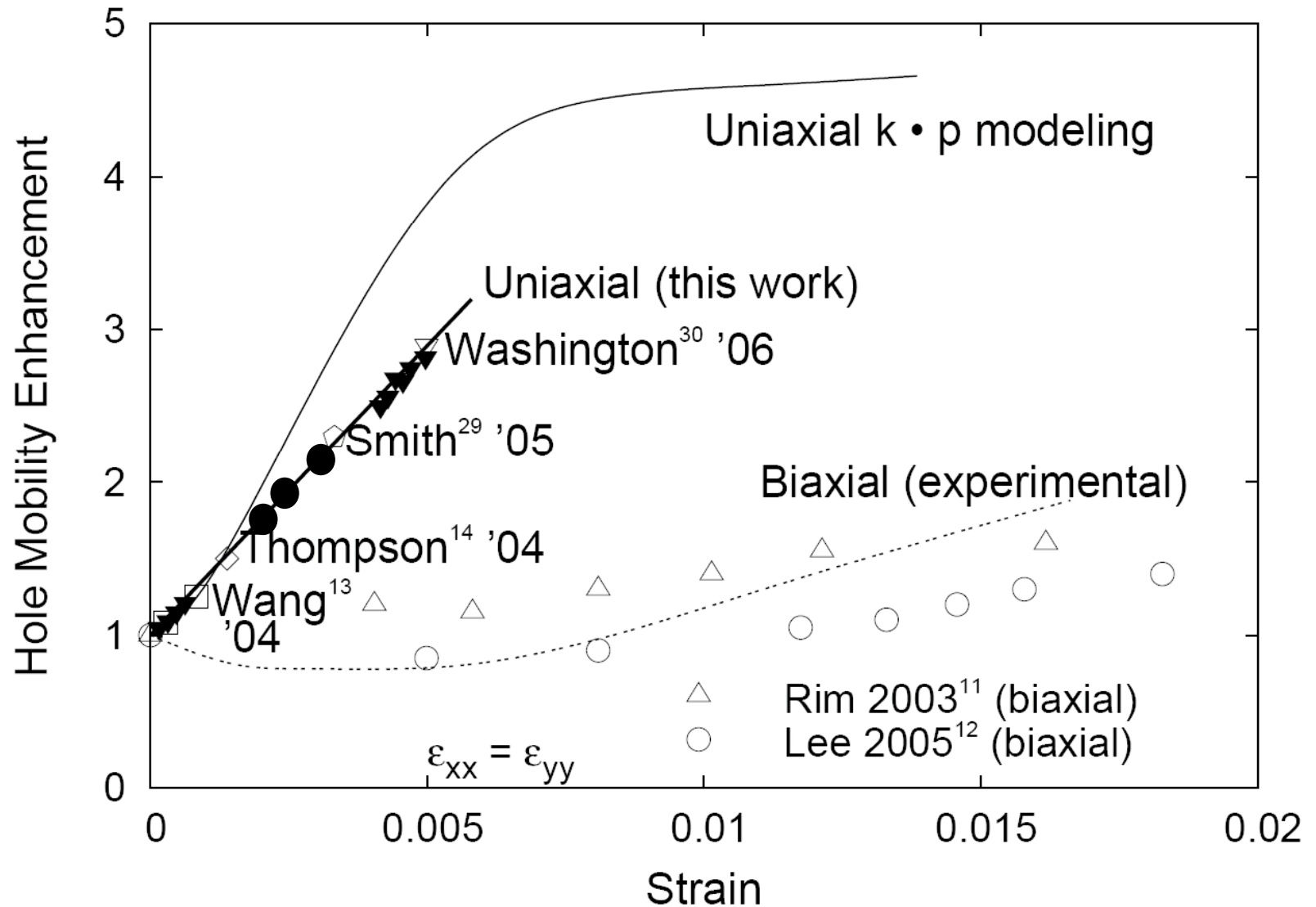
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Strained Si Hole Mobility Higher than Ge

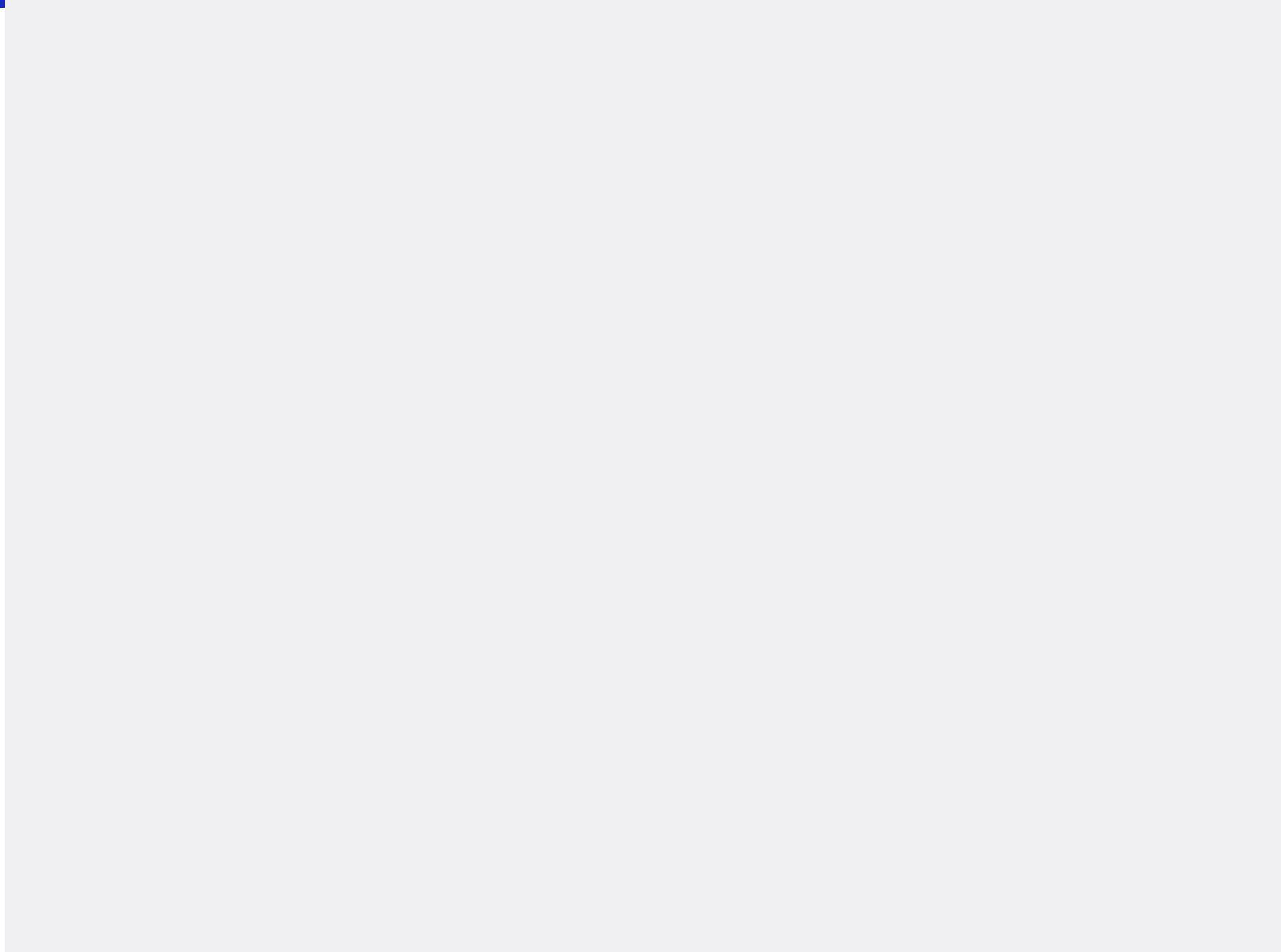


Outline



- Single Event Transient in Strained Si Diode
- Total Ionizing Dose Effects on Strained HfO₂-based nMOSFETs
- Future Planes

1GPa Stress Video: Flexure Jig

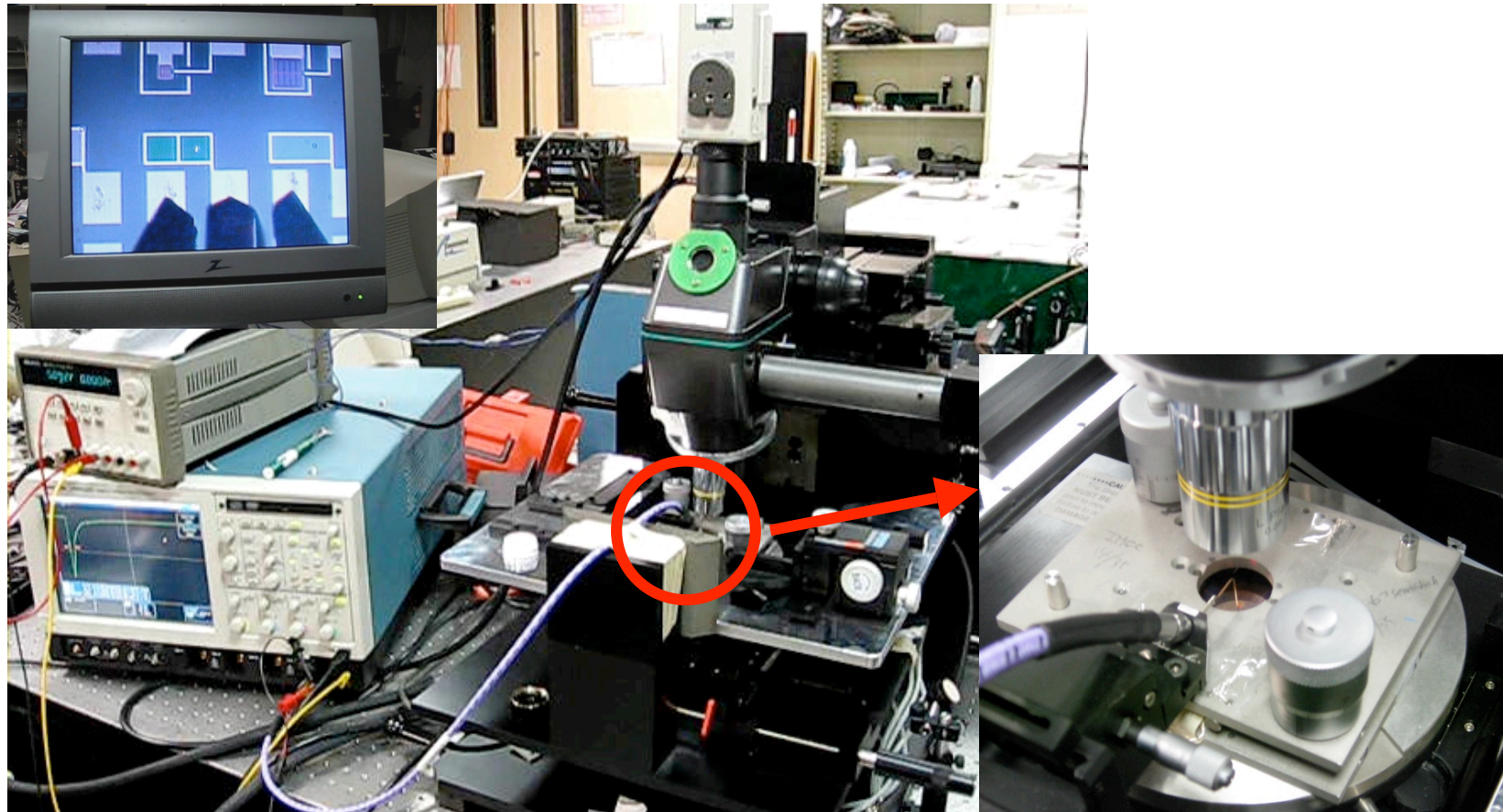


Outline



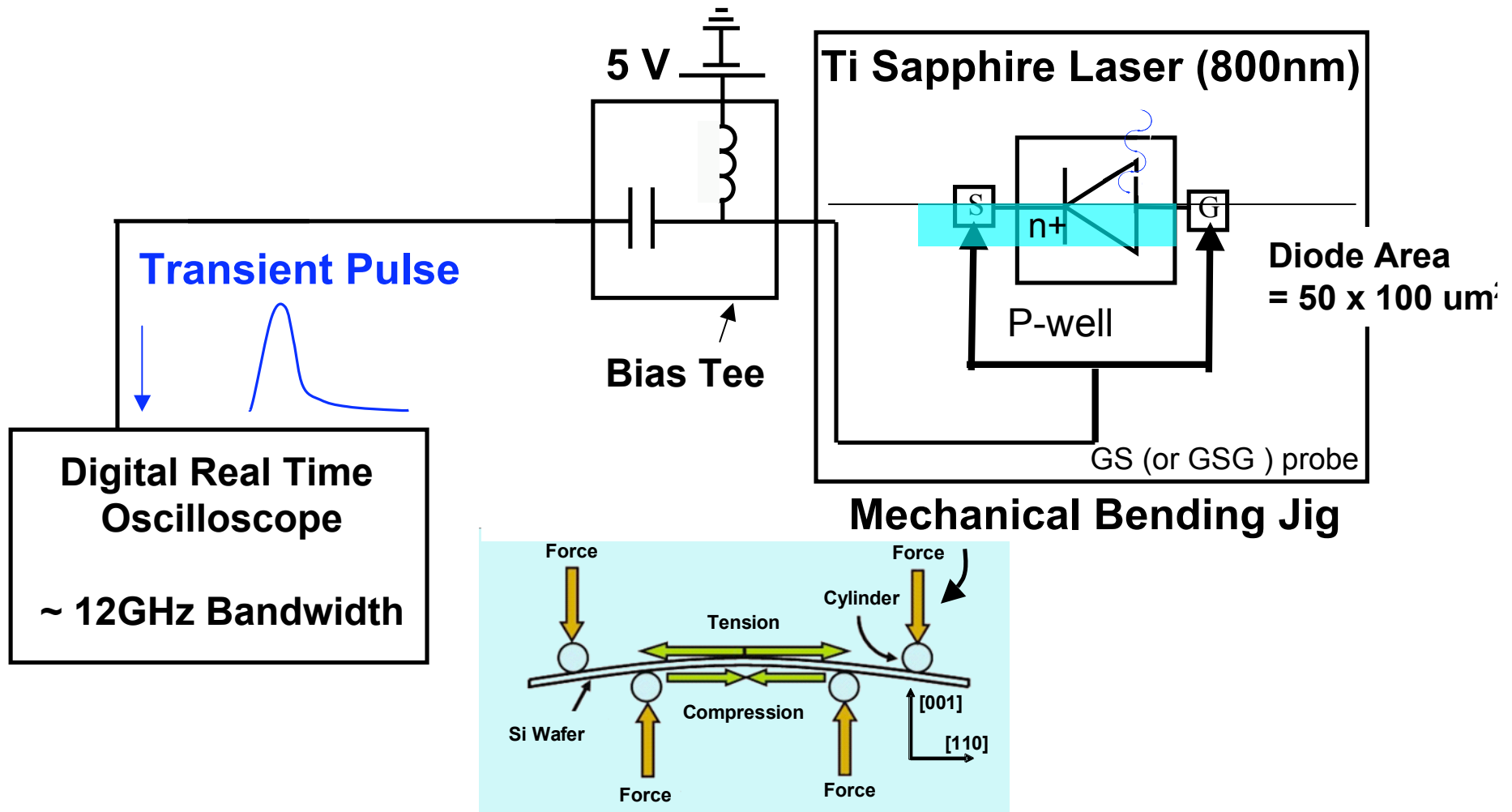
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Single Event Transient (SET) Measurement Set Up

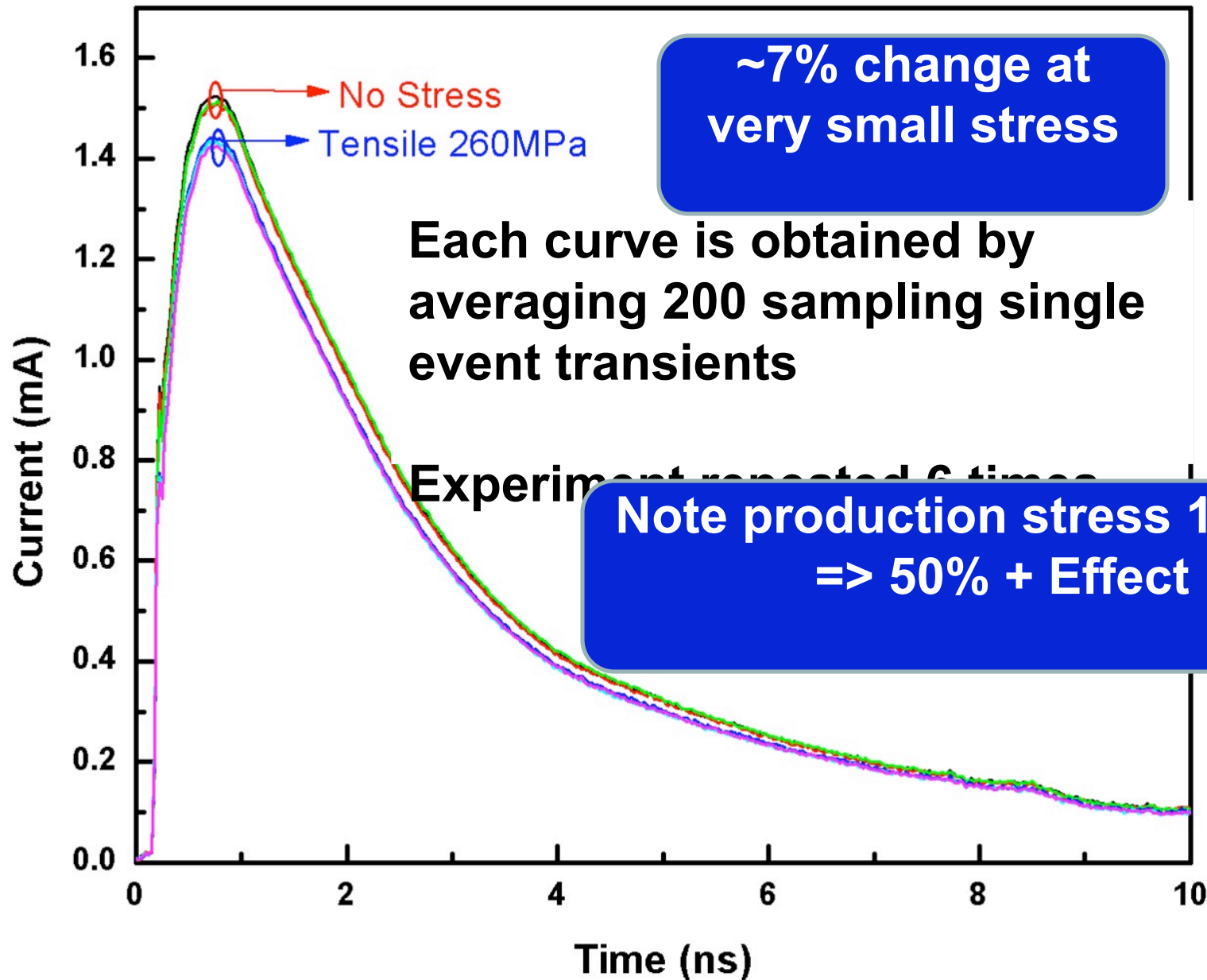


SET setup / Robert A. Reed²

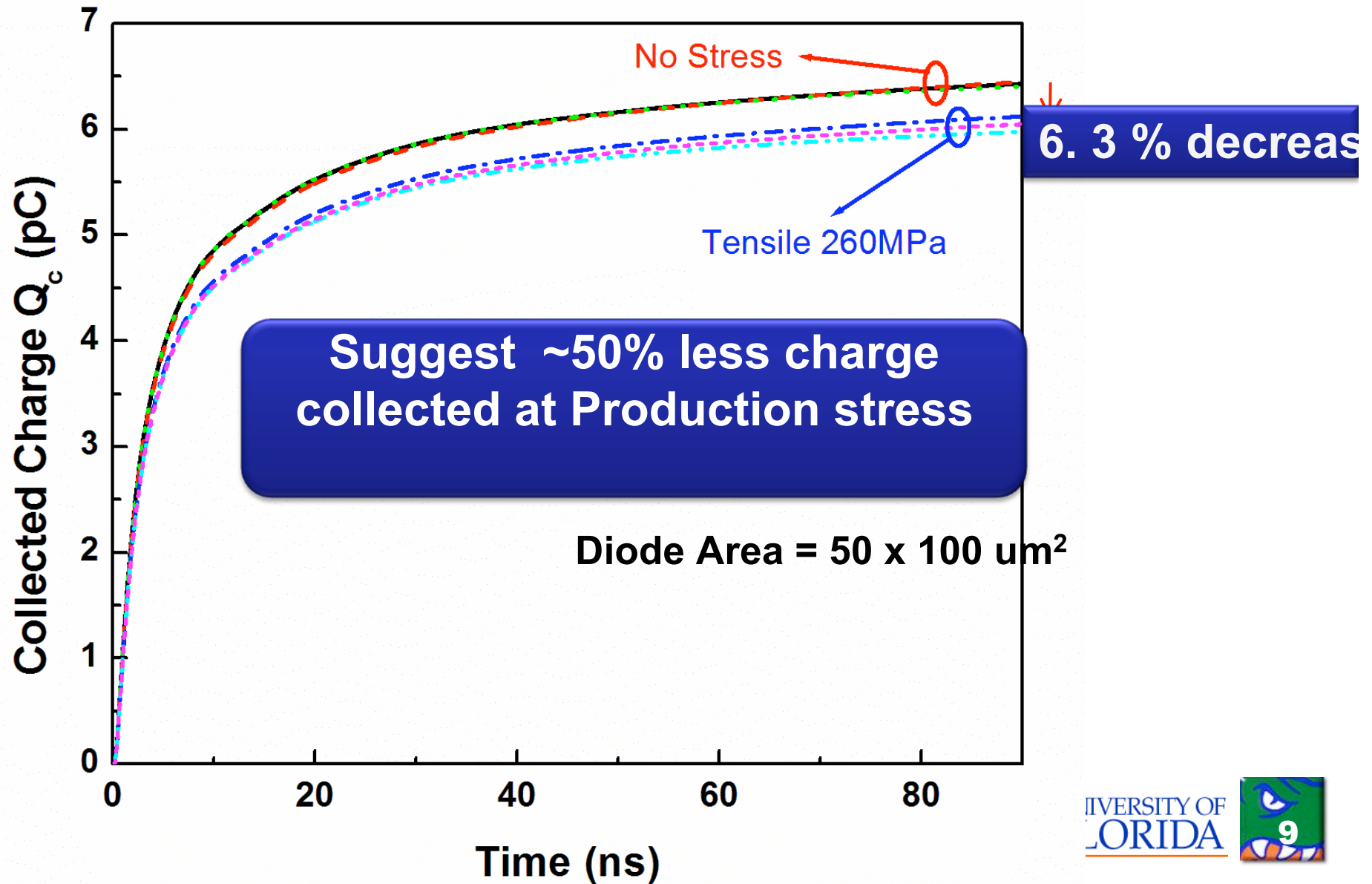
Single Event Transient (SET) Measurement System



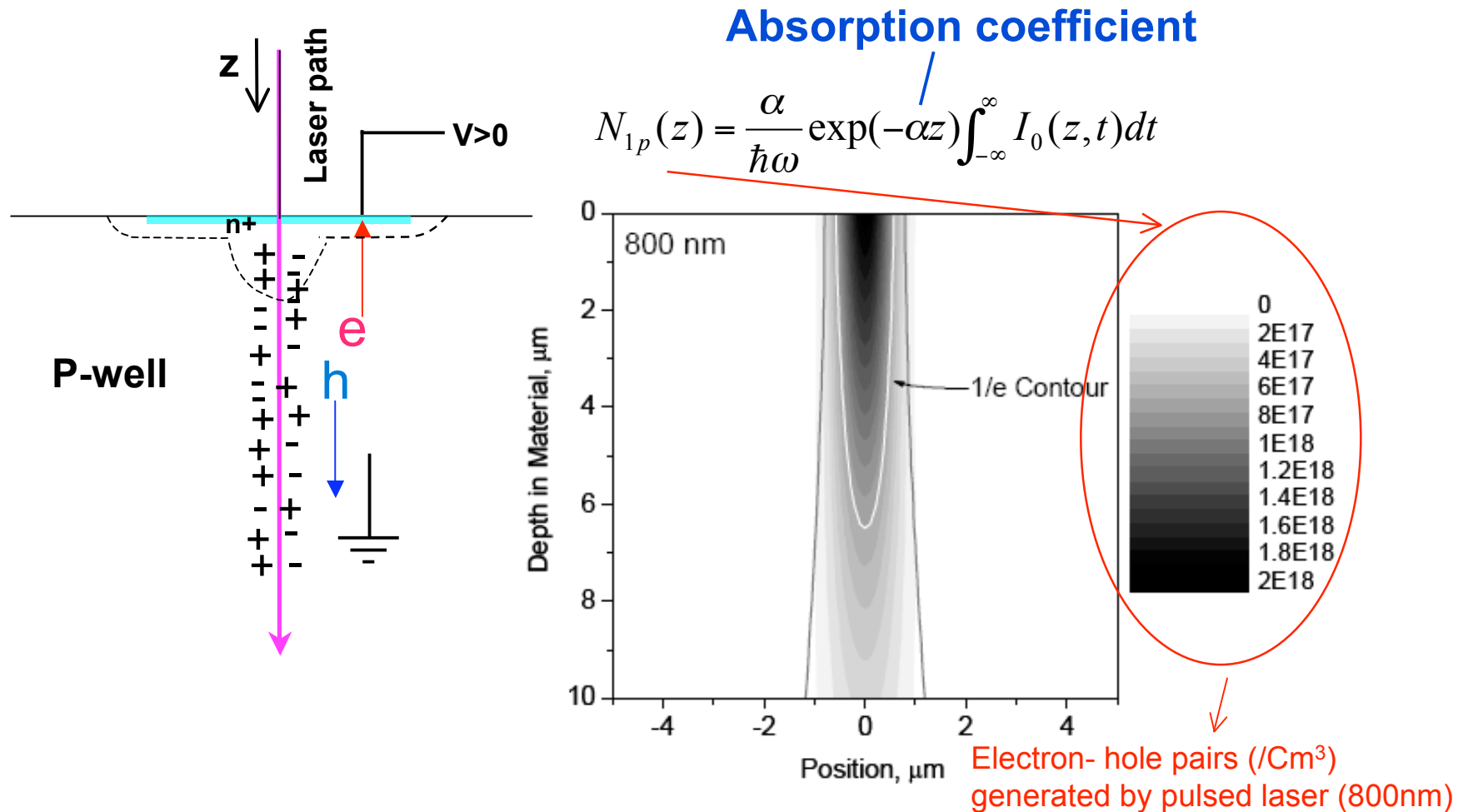
Electron Single Event Transient Pulse



Total Charge Collection in Diode

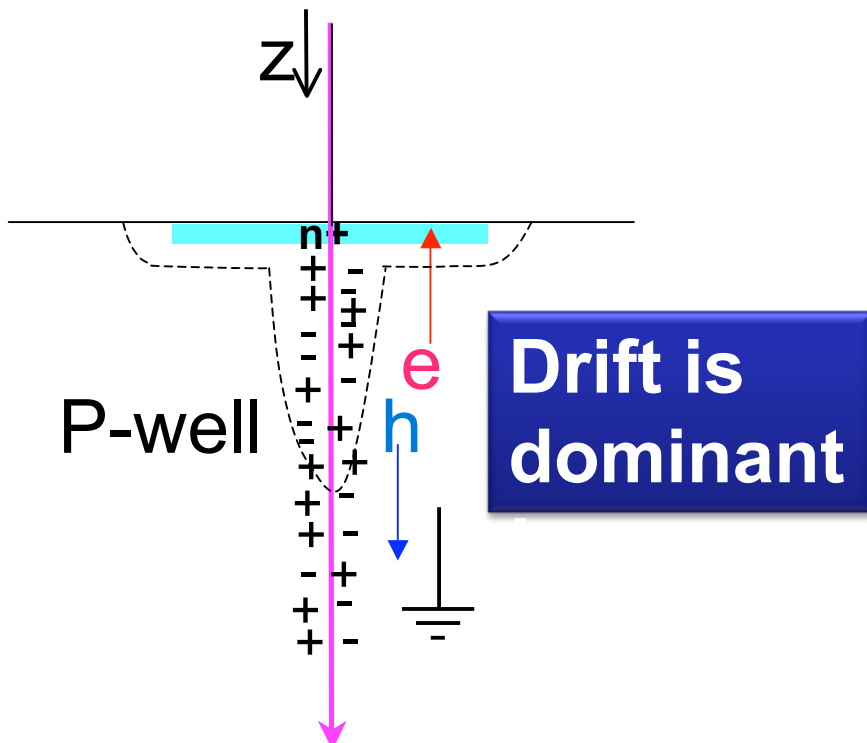


Single Event Transient on pn Diode Pulsed Laser (Single Photon Absorption)

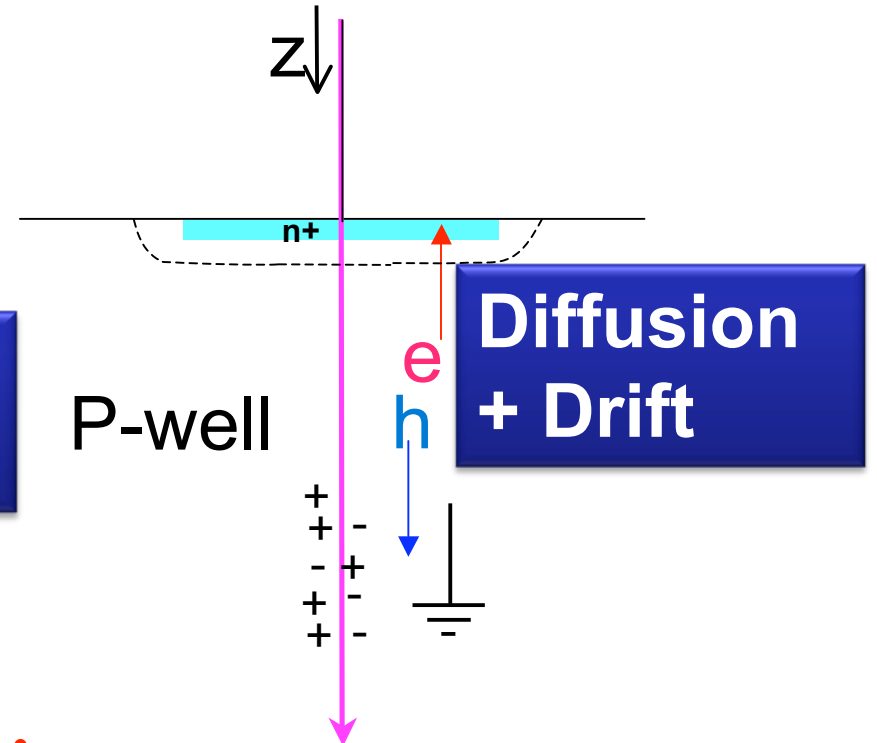


McMorrow , NSREC Short Course, 2005

Single Event Transient due to Time Domain



Rise time (0 ~ 700 ps)



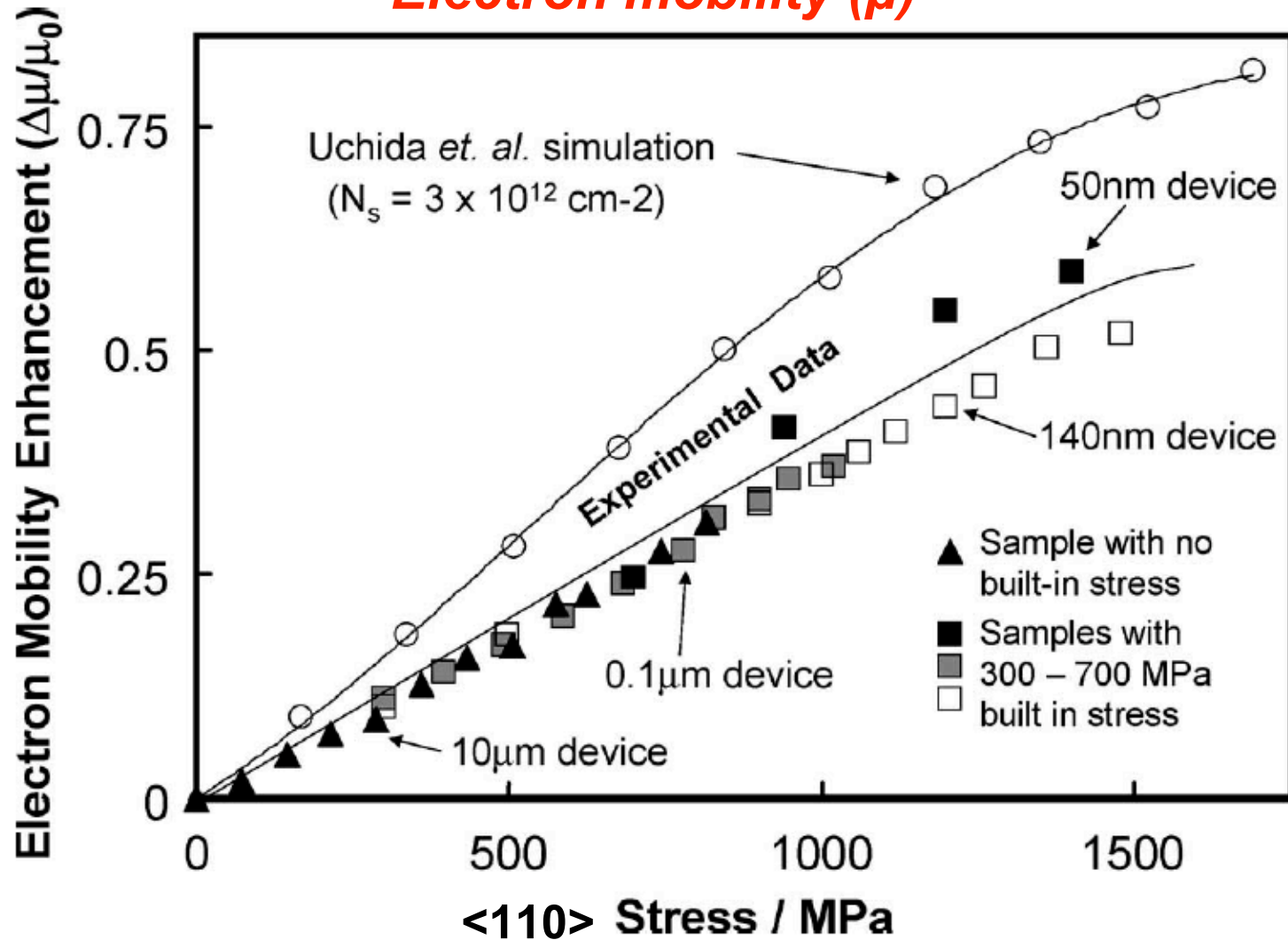
Fall time (20 ~ 85ns)

←-----
 $u_{||} + 3\% / 100\text{MPa}$

↑-----
 $u_{\perp} - 4\% / 100\text{MPa}$

Strain Alters Mobility / Charge Collection

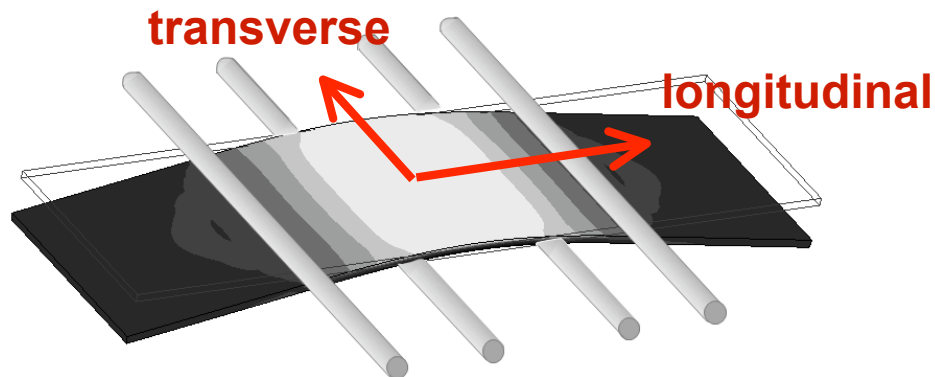
Electron mobility (μ)



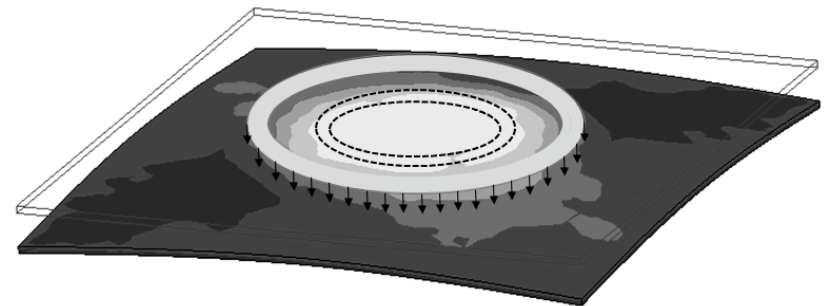
Complete Set of Piezoresistance Coefficients ¹³

Measurement includes:

- ✓ In-plane longitudinal pi-coefficient
- ✓ In-plane transverse pi-coefficient
- ✓ In-plane biaxial pi-coefficient
- ✓ Out-of-plane uniaxial pi-coefficient (using biaxial setup)



schematic for applying uniaxial stress



schematic for applying biaxial stress

n-MOSFET Piezoresistance Coefficients

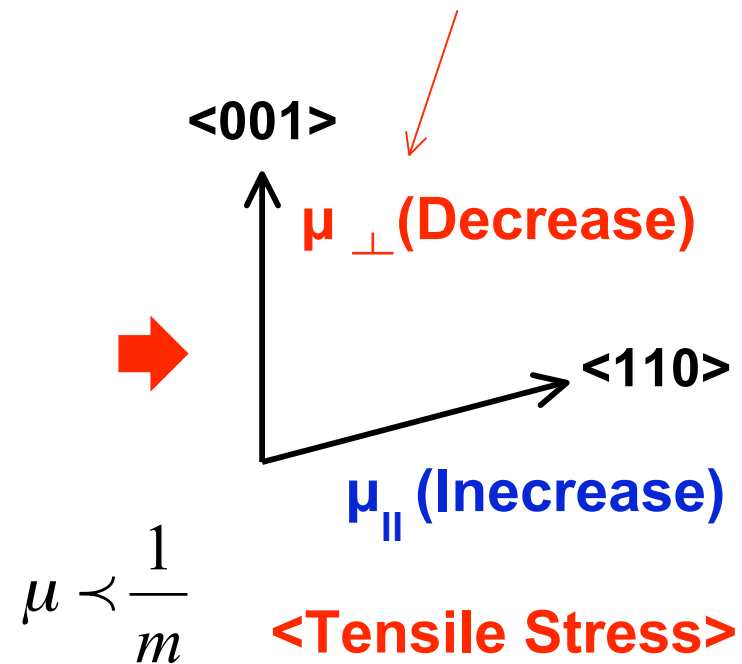
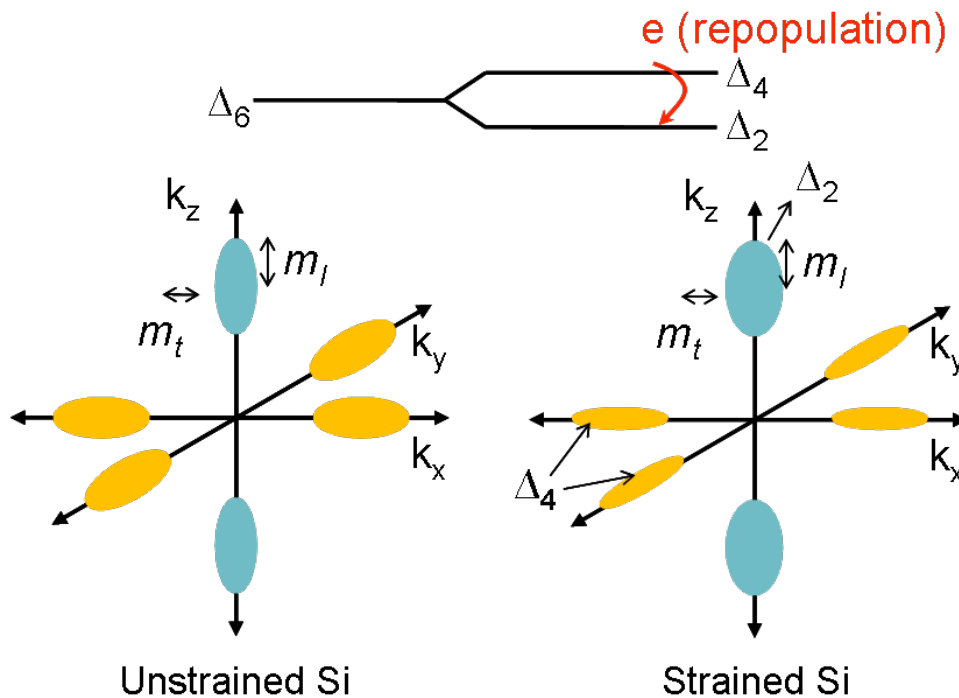
14

14

			π_l	π_t	π_B
(001) wafer	<100> channel	n-MOSFET	-47 (7.7)	-22 (4)	-50 (2.3)
		Smith bulk Si	-102	53	-49
	<110> channel	n-MOSFET	-32 (7.4)	-15 (6.4)	-47 (3.2)
		Smith bulk Si	-31	-18	-49
(110) wafer	<100> channel	n-MOSFET	-24 (1)	25 (1)	10 (2.4)
		Smith bulk Si	-102	53	-49
	<110> channel	n-MOSFET	-17 (1.8)	11 (2.4)	-7 (3.9)
		Smith bulk Si	-31	53	-49

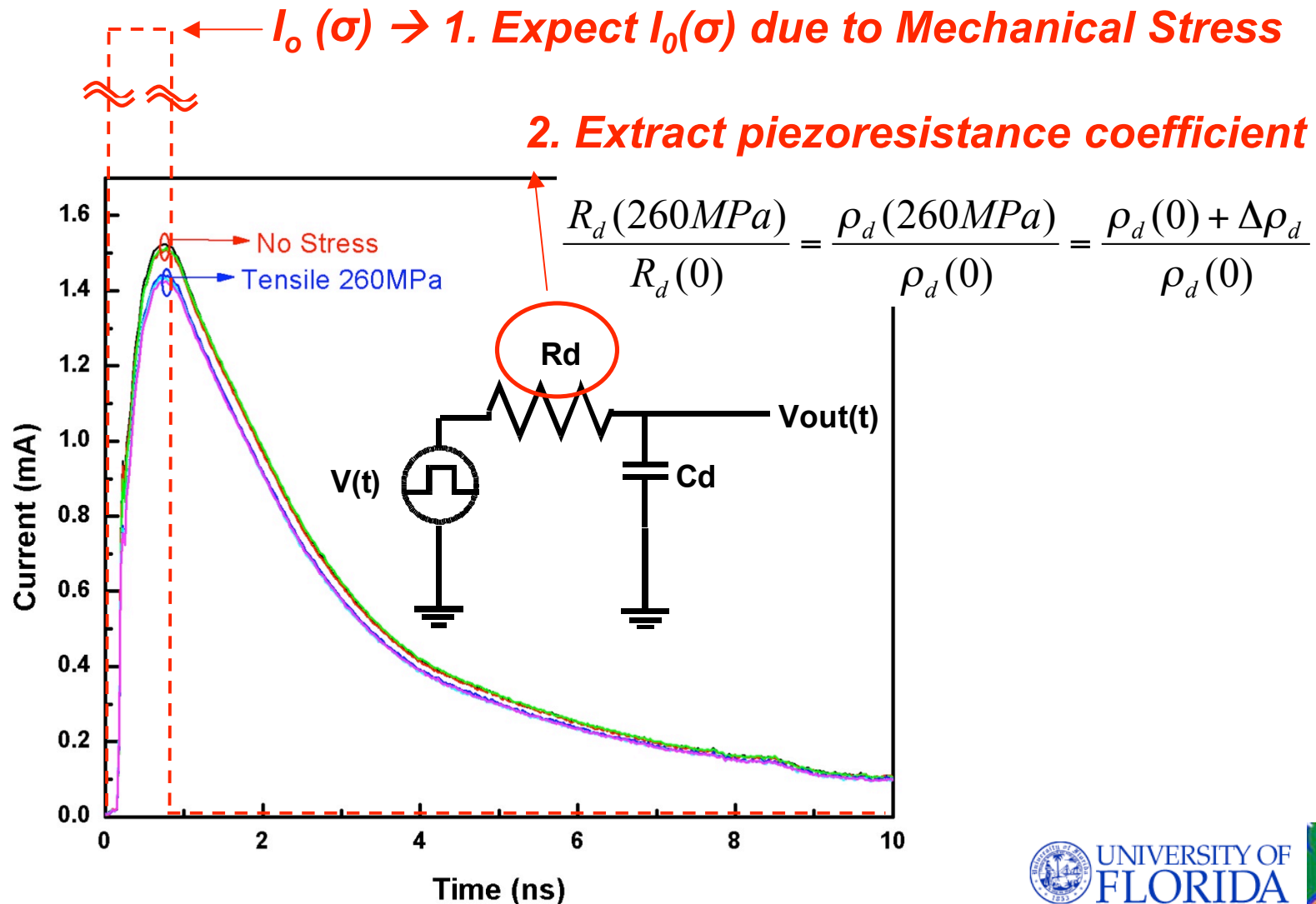
Strain Effect on Electron Mobility

Significant in Single Event Transient!!



Extract Piezoresistance Coefficient

(Simple RC delay Circuit Model)

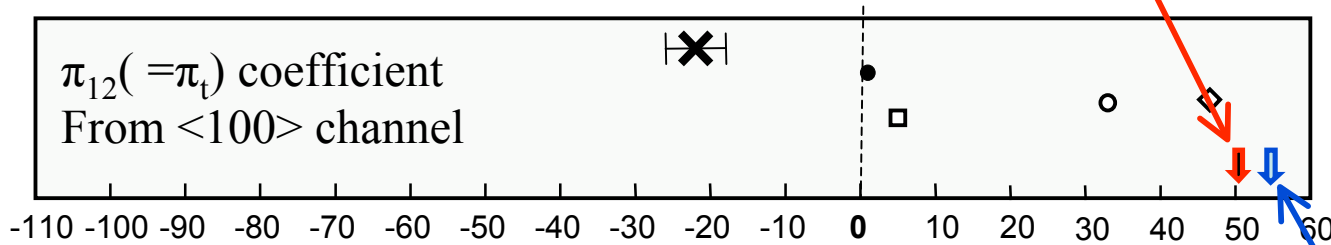


Compare with other Piezoresistance Coefficients



Extracted piezoresistance coefficient (bulk)

$$\frac{\Delta \rho_d}{\rho_d} = \pi_d \sigma = 0.13 \quad \longrightarrow \quad \pi_d = 50 \times 10^{-5} / MPa$$

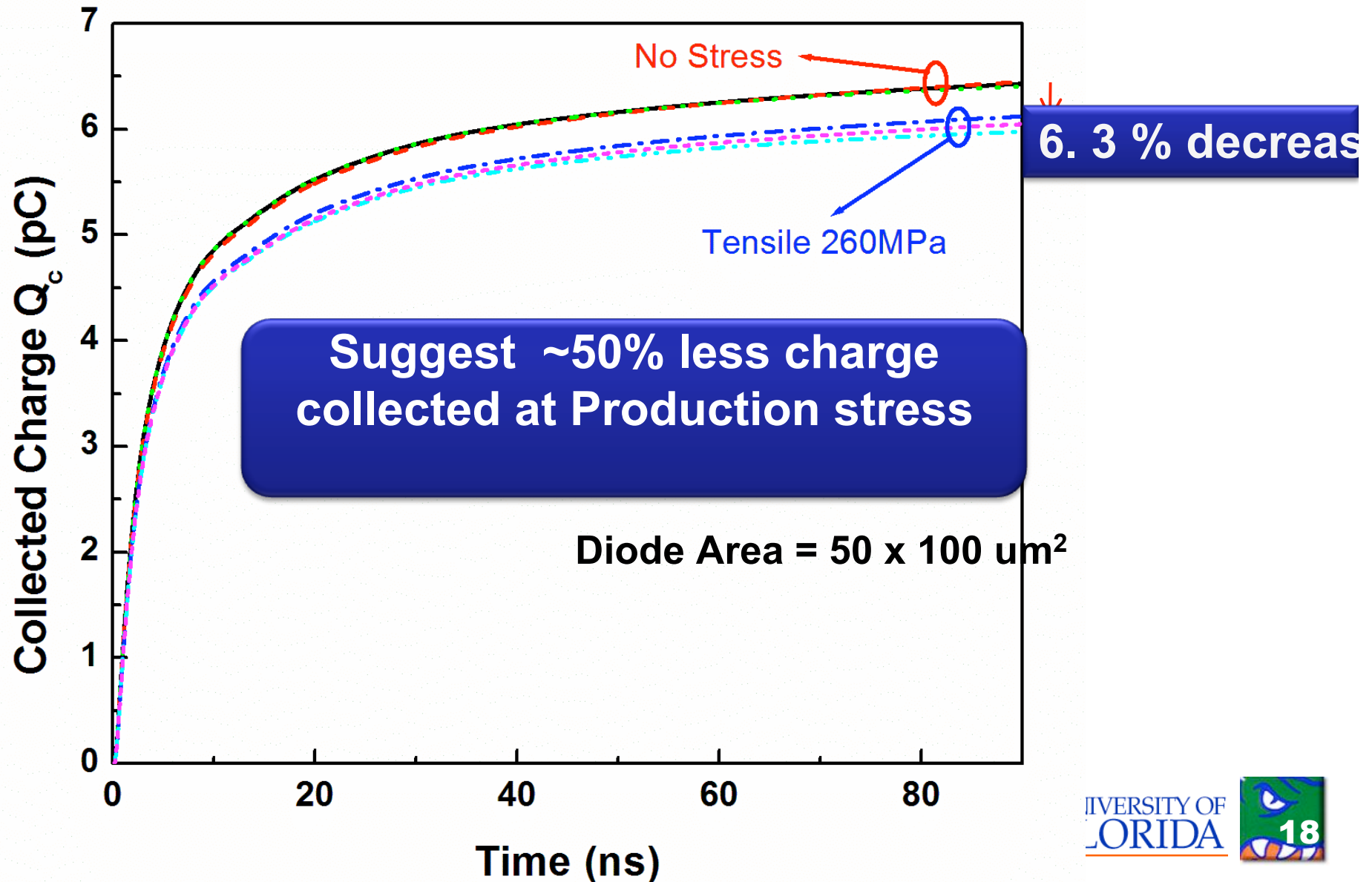


Smith's bulk value

- ✱ Min's data
- Bradley [13]
- Hiroake [16]
- Coefficients
- Canali [20]
- △ Smith [12]
- ▲ Gallon [35]
- ◇ Dorda [18]
- ↓ Extracted Value from SET pulse (bulk value)

Note: Tensile stress is taken to be positive stress and compression stress is taken to be negative stress. This value is compared with nMOSFET's transverse $\pi_t (= \pi_{12})$ coefficient and Smith's bulk π_{12} coefficient.

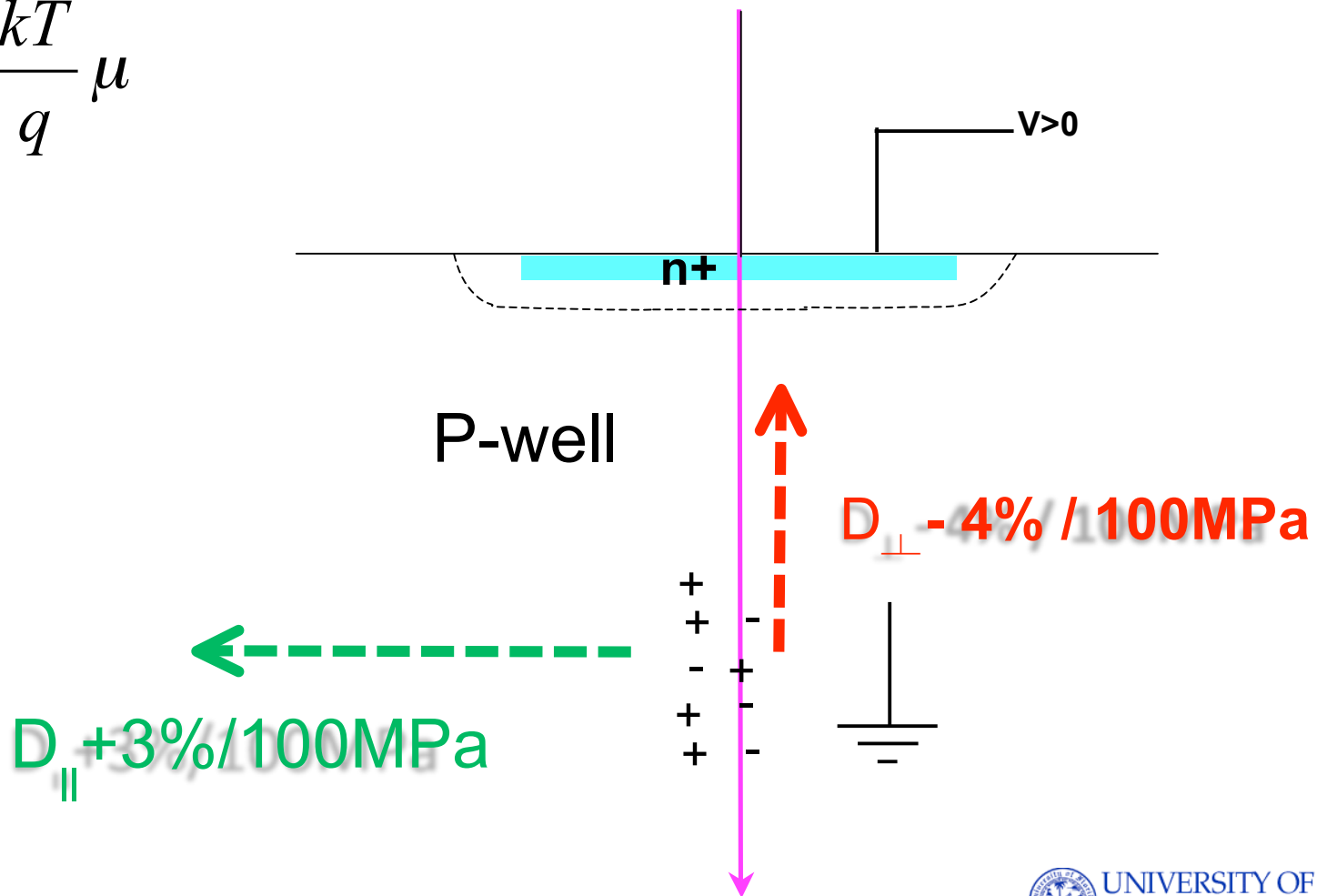
Total Charge Collection in Diode



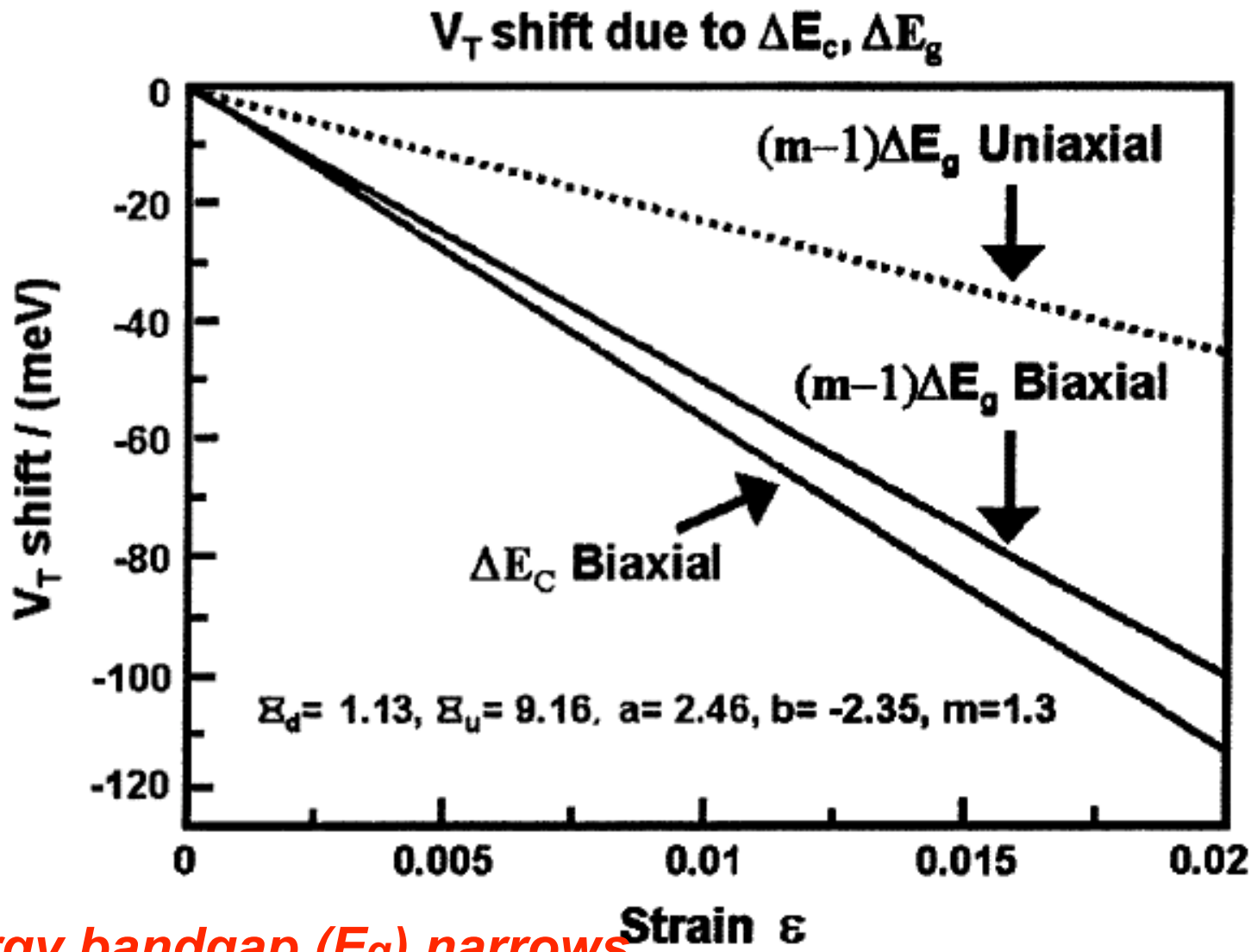
Qualitative Model: Less Charge Collection

Uniaxial Tensile Stressed Silicon

$$D = \frac{kT}{q} \mu$$

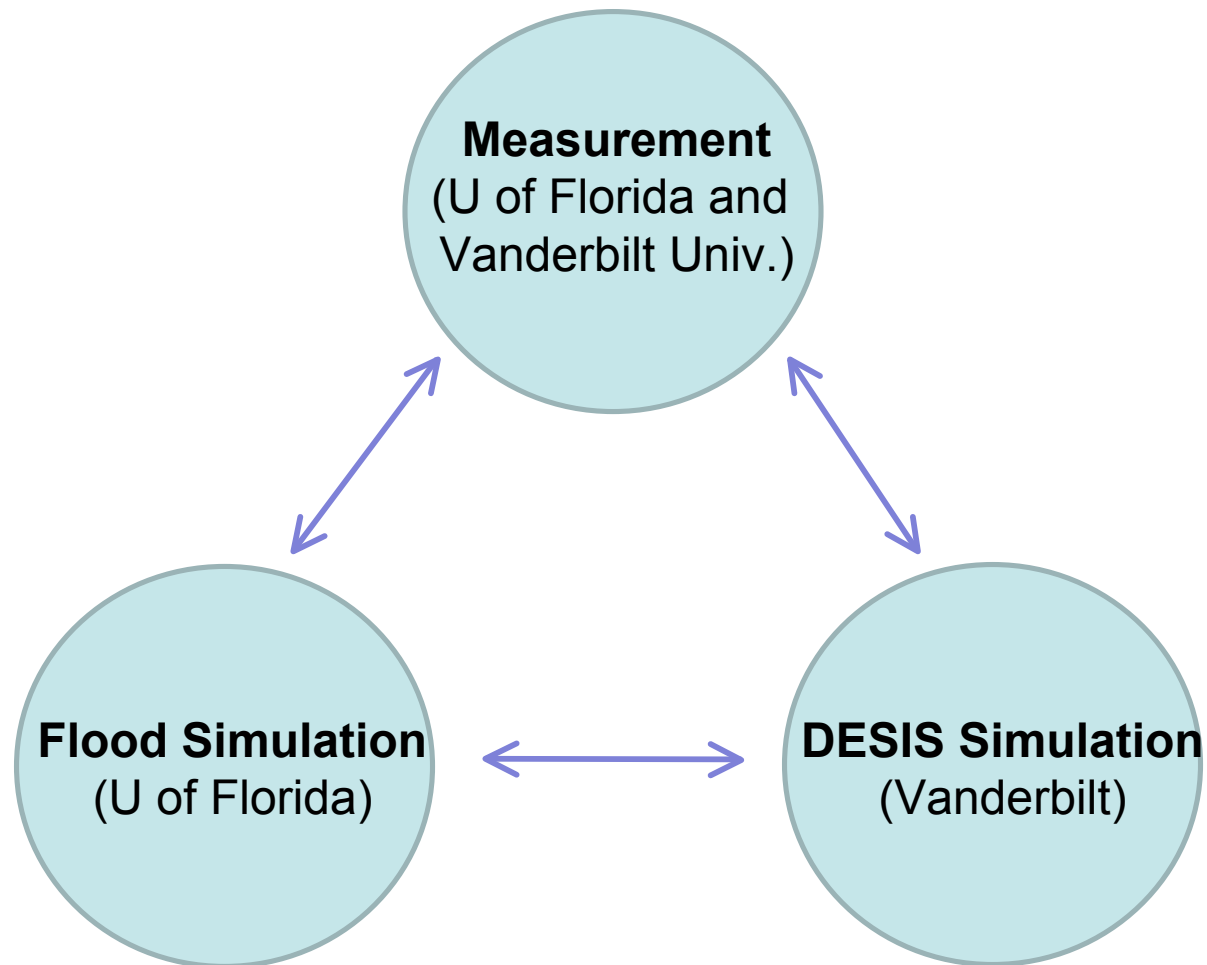


Strain Alters Bandgap: e, h Generation



Energy bandgap (E_g) narrows

Simulation of SET on Si Diode in Floods/DESIS

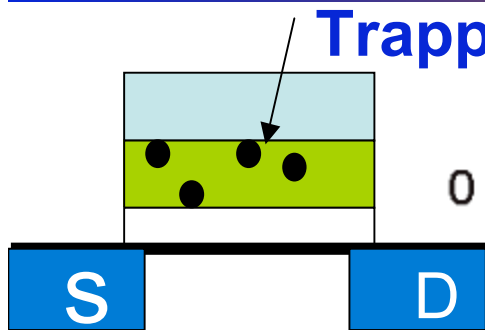


Outline

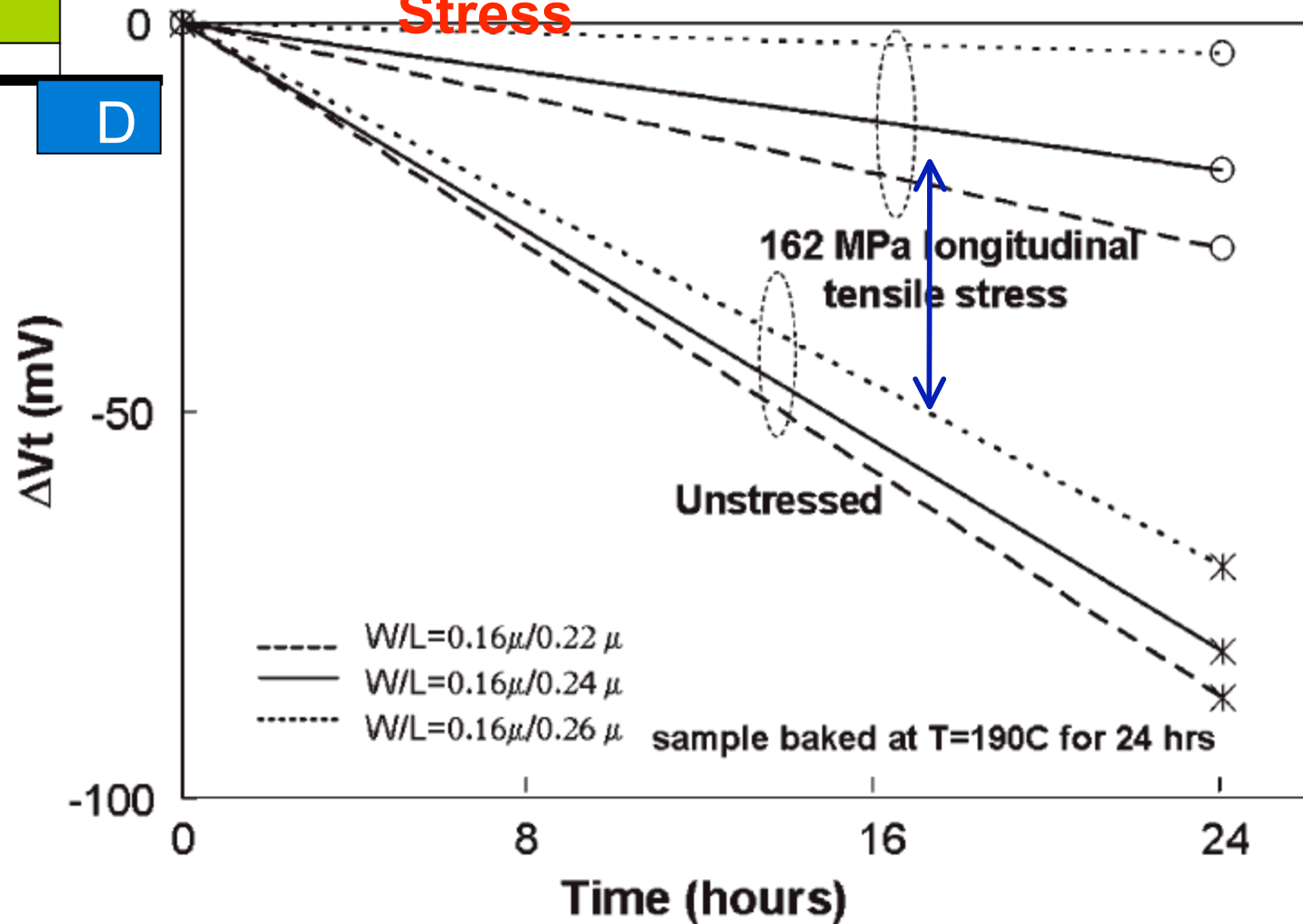


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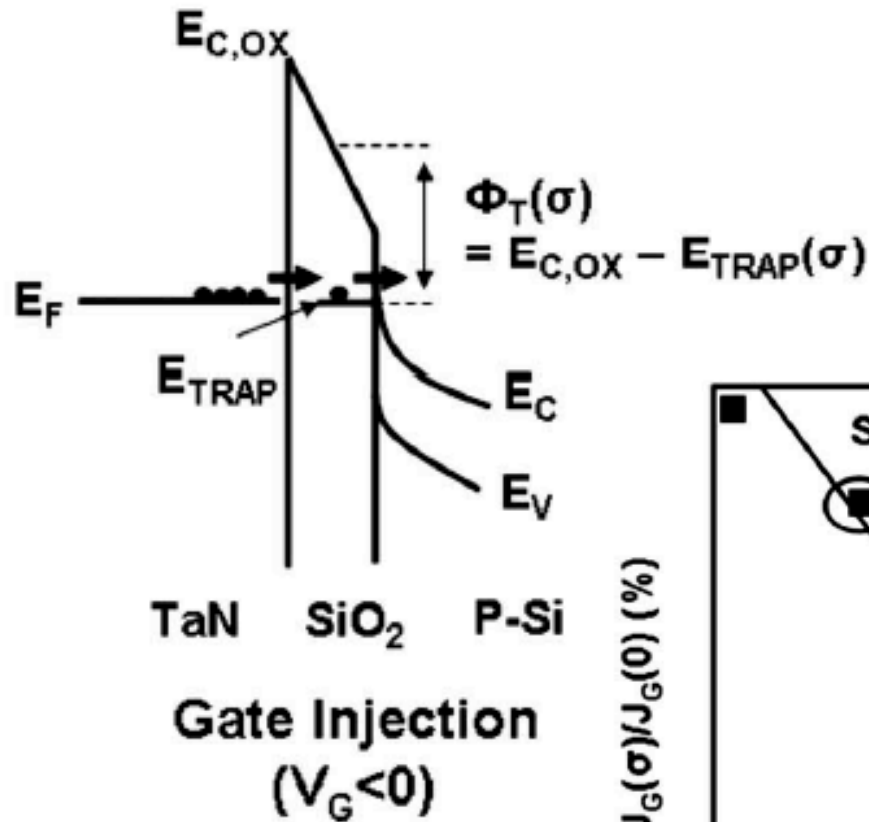
Stress Alters Trap Energy Level



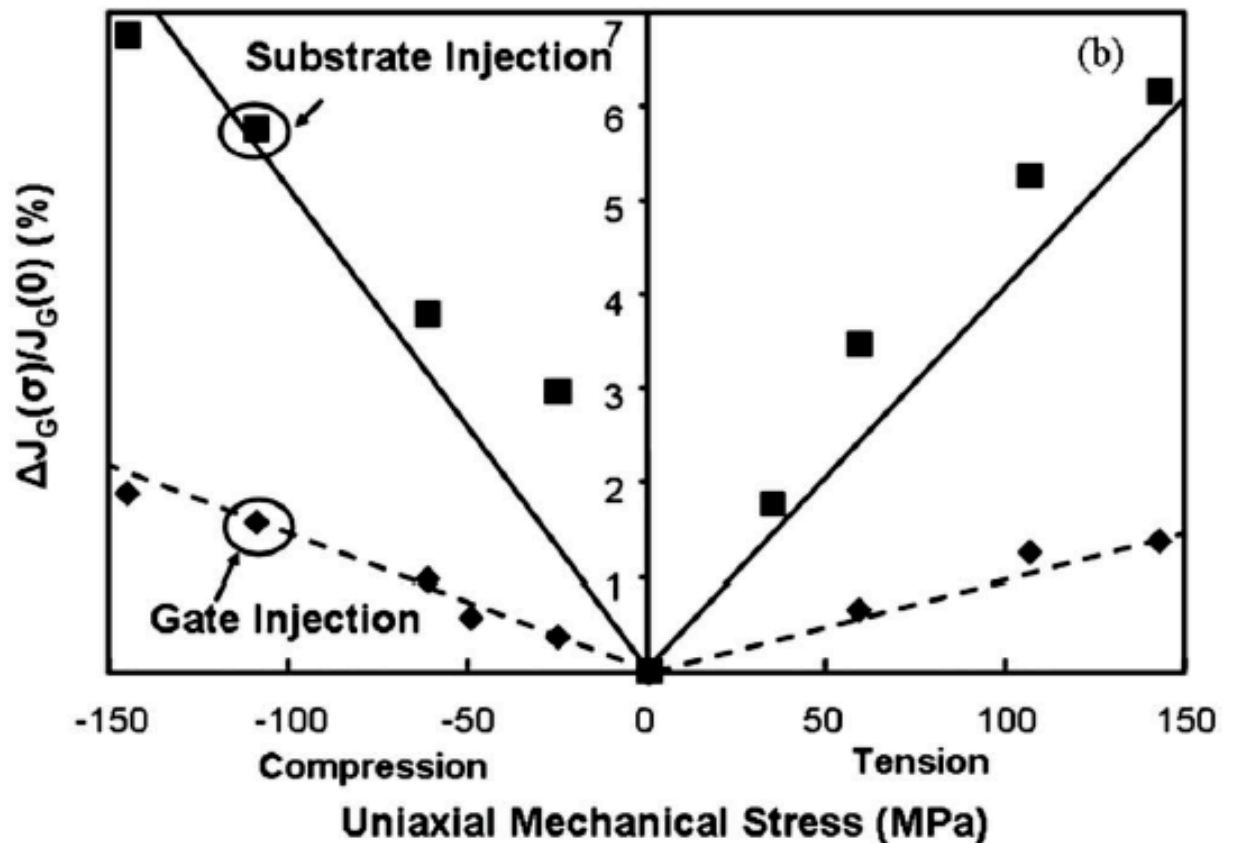
Trap Energy Level Changes with Stress



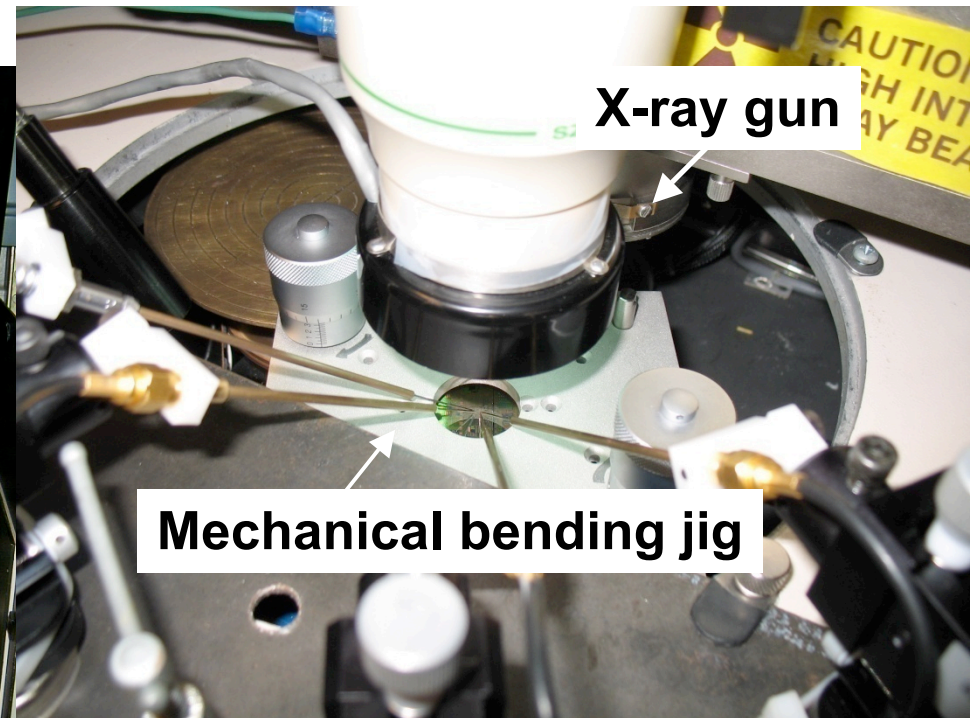
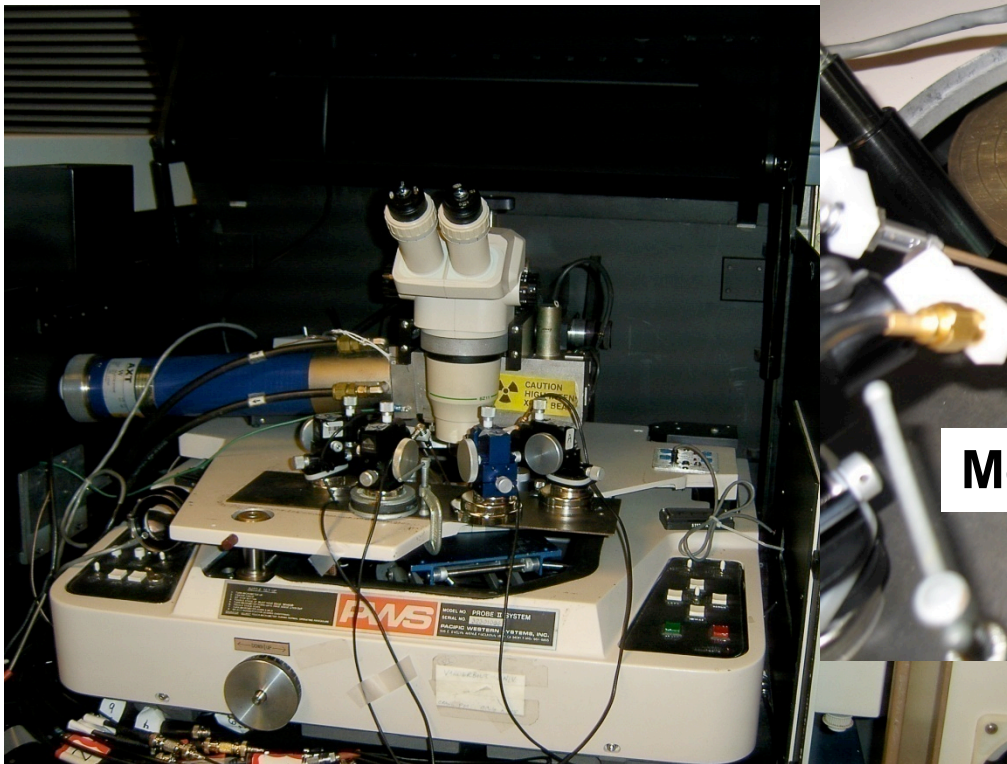
Stress Alters Trap Energy Level



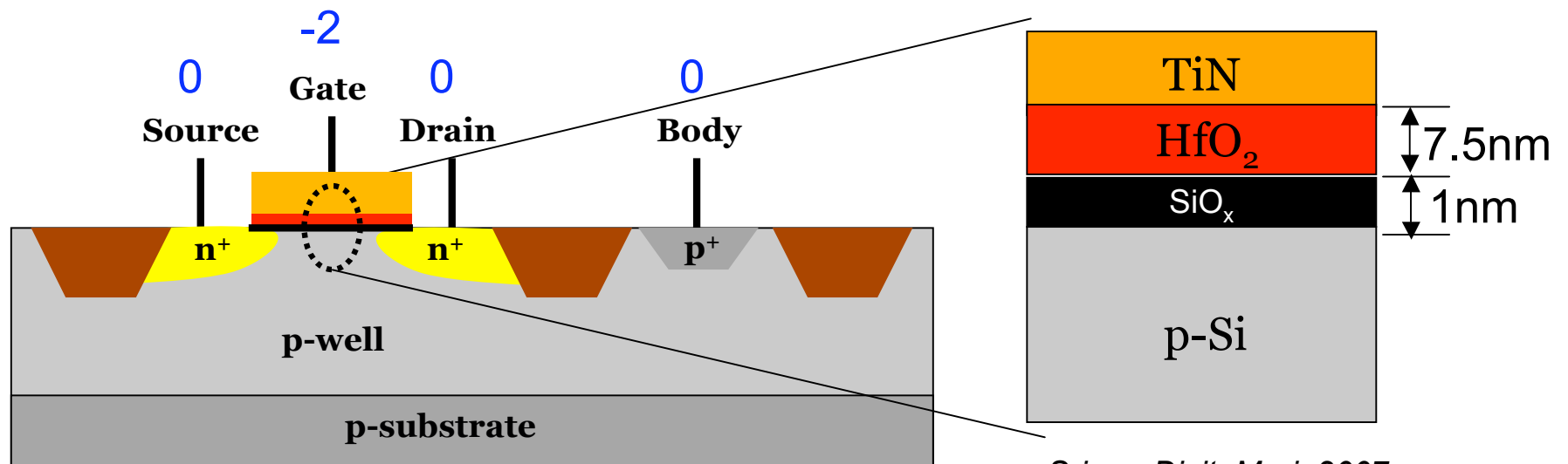
Trap Energy Level Changes with Stress



Set up in Aracor Machine



Sample

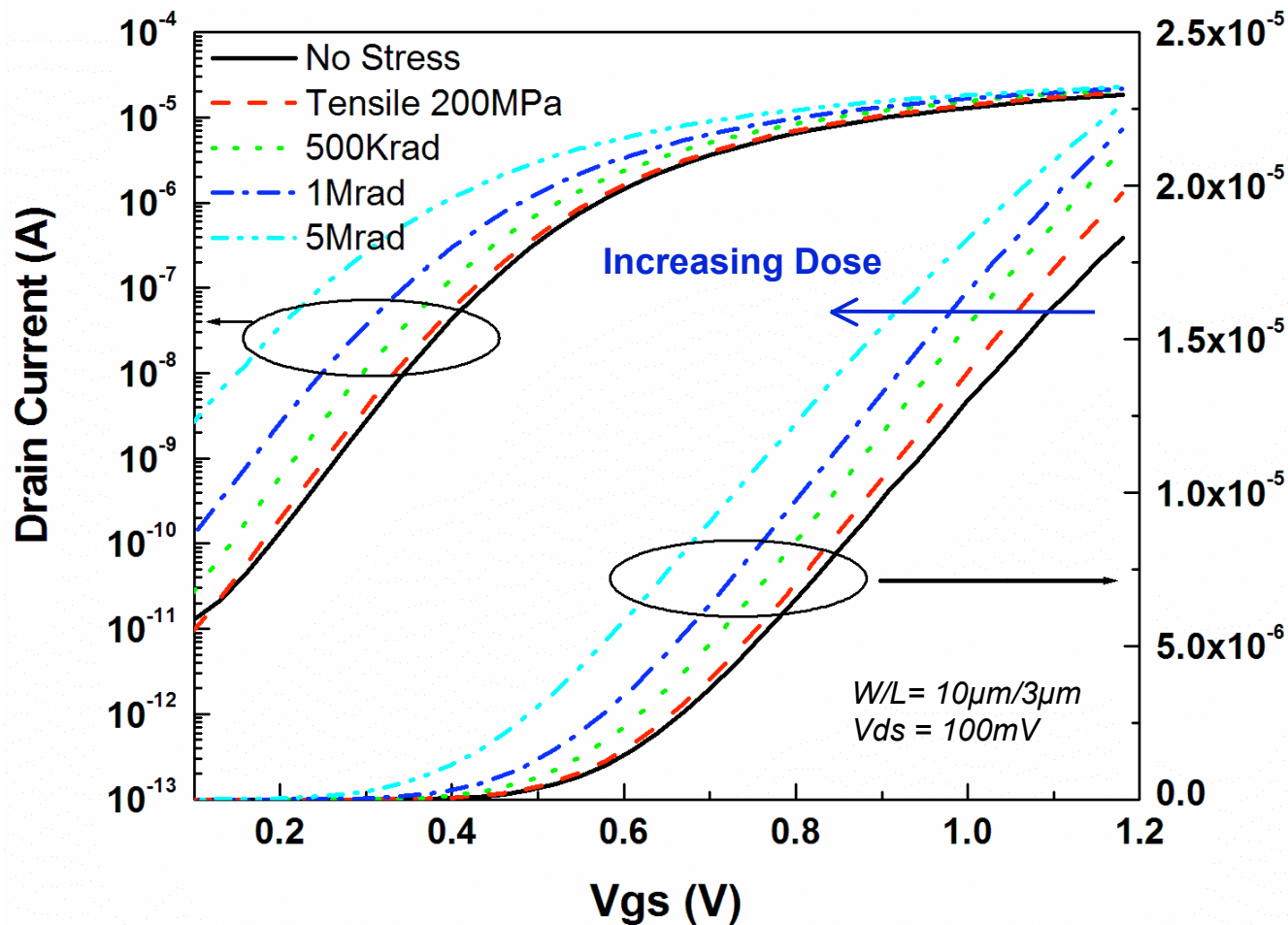


Sriram Dixit, Muri, 2007

HfO₂ based nMOSFET

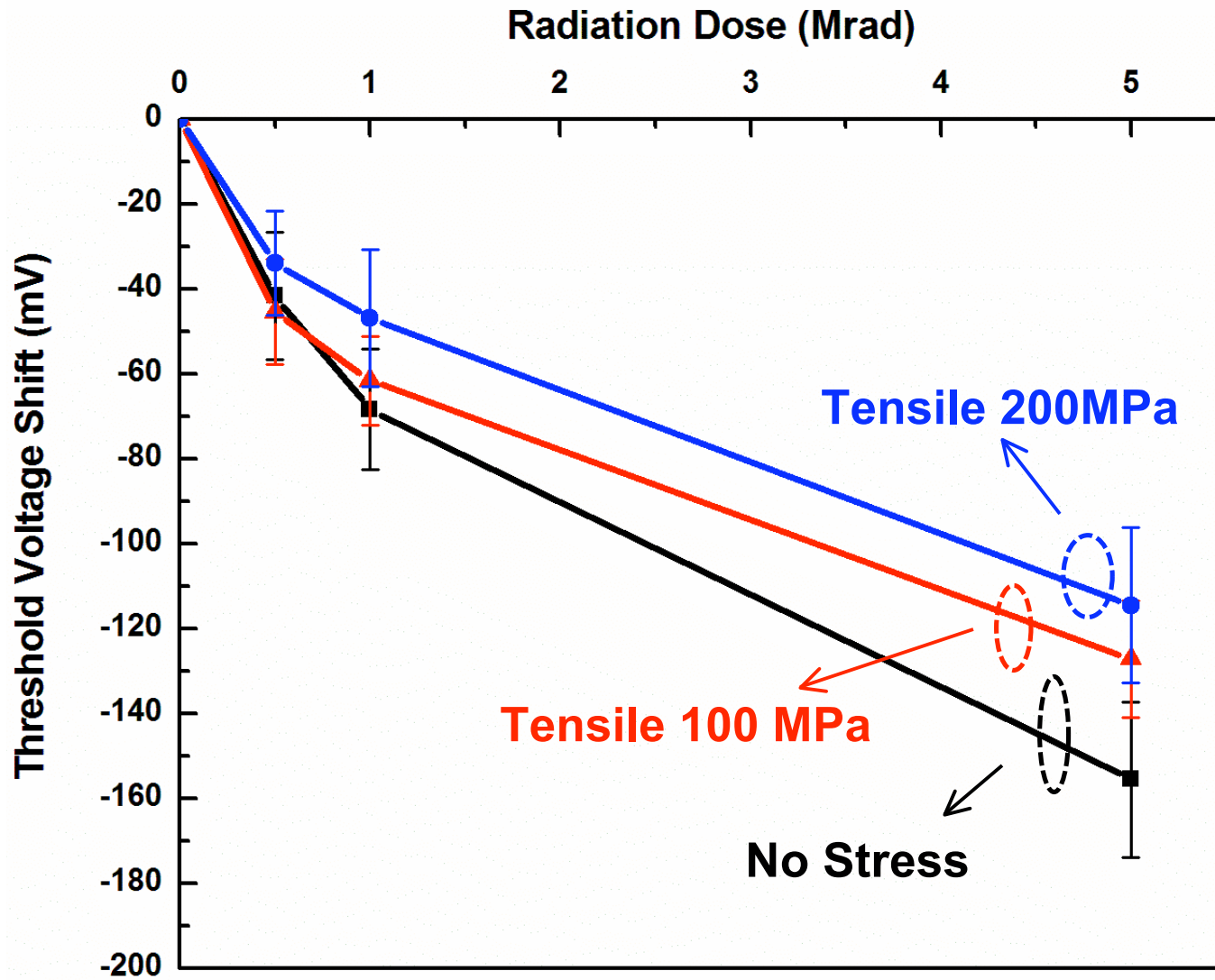
Note: 65nm technology in Sematech

Id_Vgs (Tensile 200MPa)

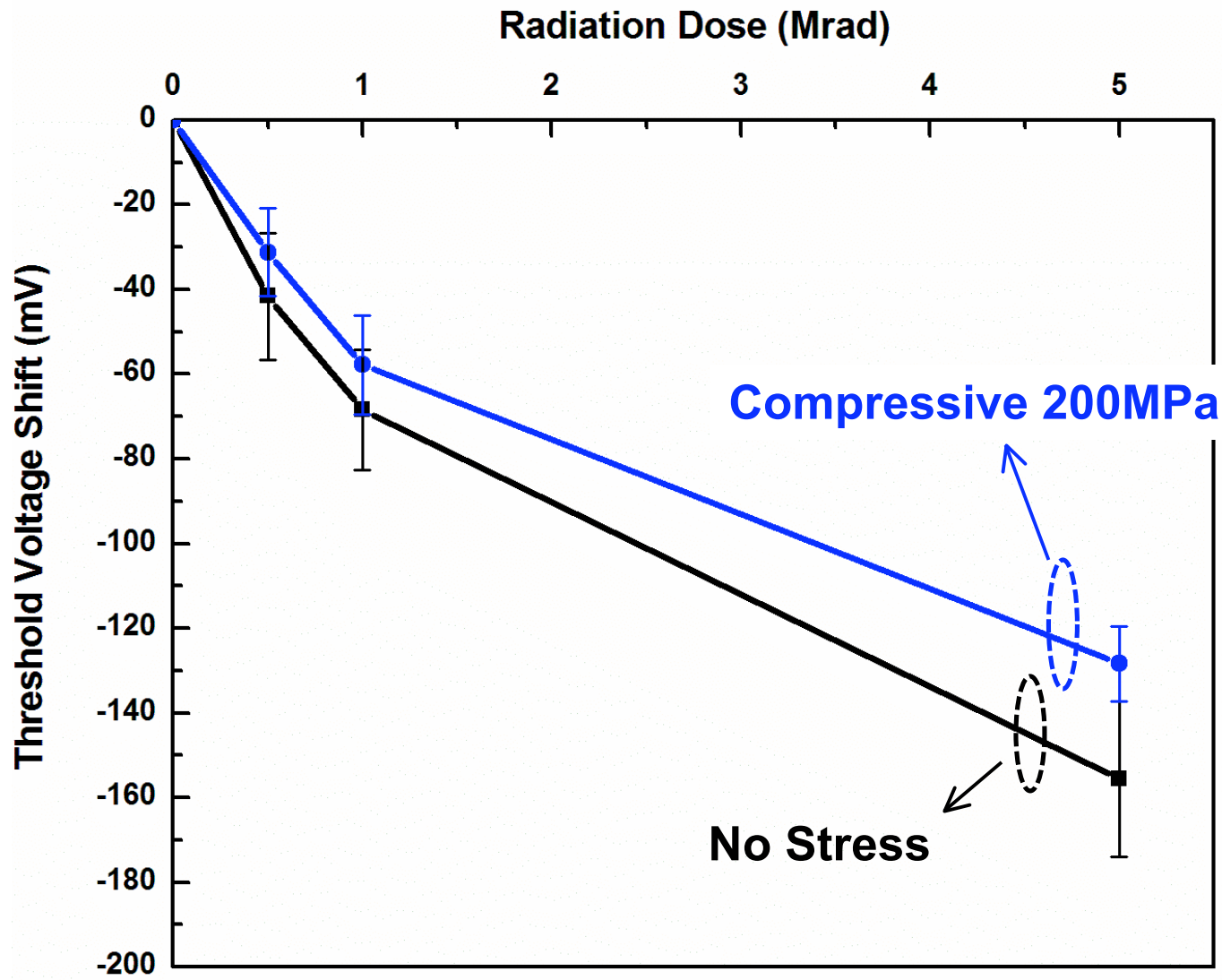


Threshold voltage is decreased by increasing radiation dose.
This trend is seen in other stress cases such as compressive -, No-, and Tensile-St

Threshold Voltage: Tensile Stress



Threshold Shift: Compressive Stress



Conclusions / 2008 Plans



- Significantly less electron charge collection in tensile strained (~50% less charge collected at ~1GPa stress)
- Strain also alters trap energy level in gate insulator
- Future work
 - NRL June, 2008 trip planned
 - Higher stress range
 - Hole P+ / n-well collections
 - Close SET modeling / experimental data gap
 - Develop model for trap energy change with strain